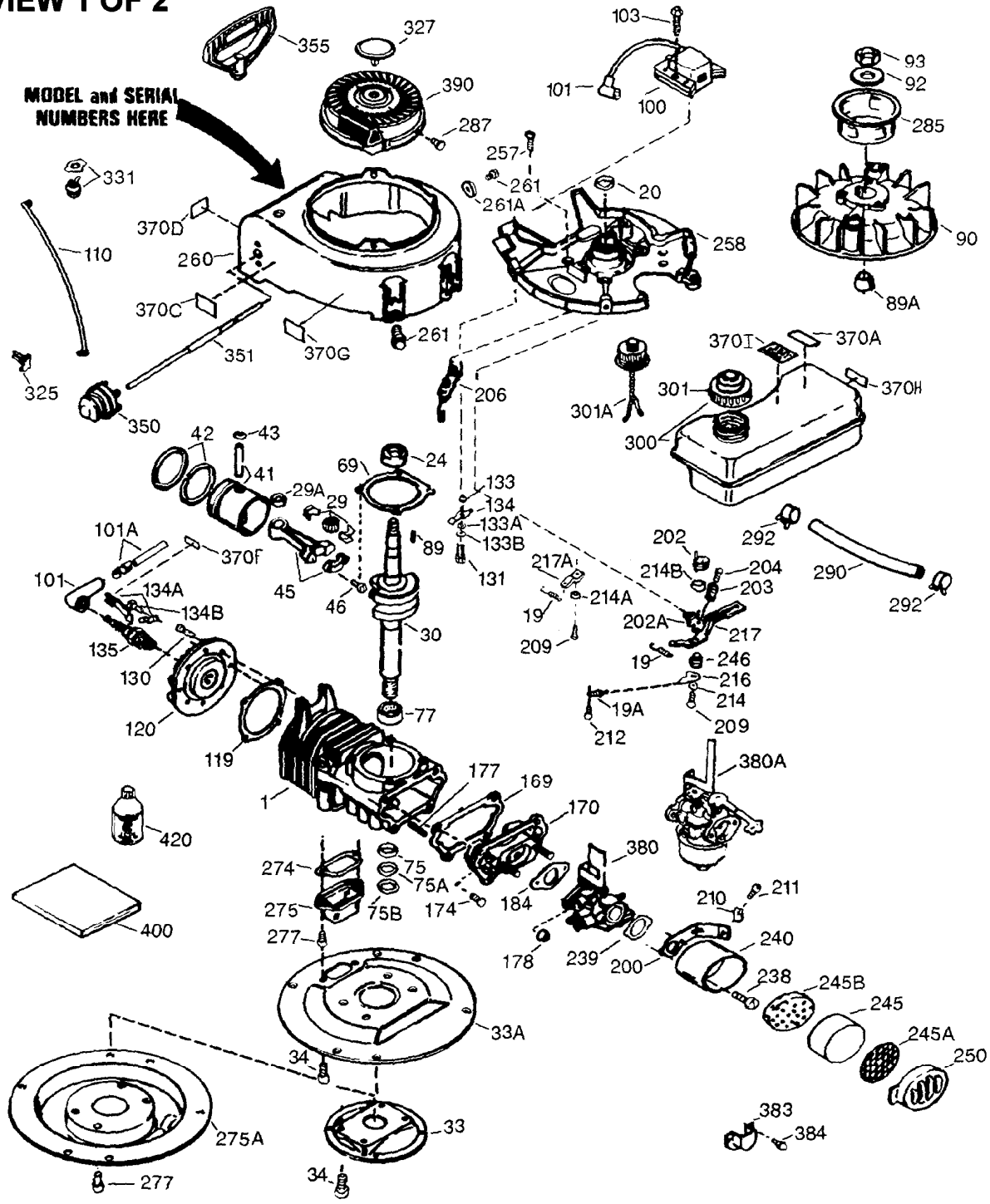


ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 1 OF 2

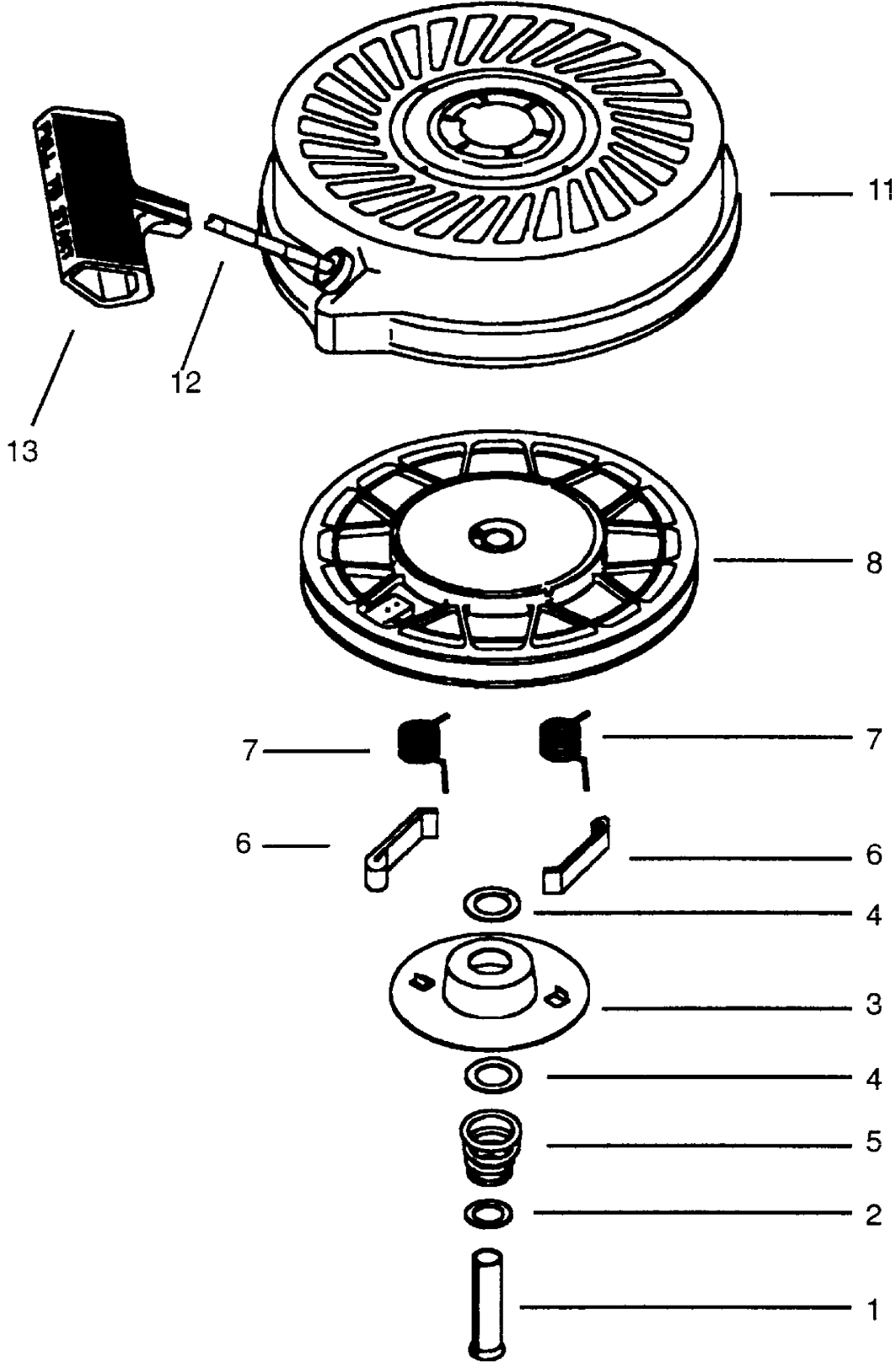
**MODEL and SERIAL
NUMBERS HERE**



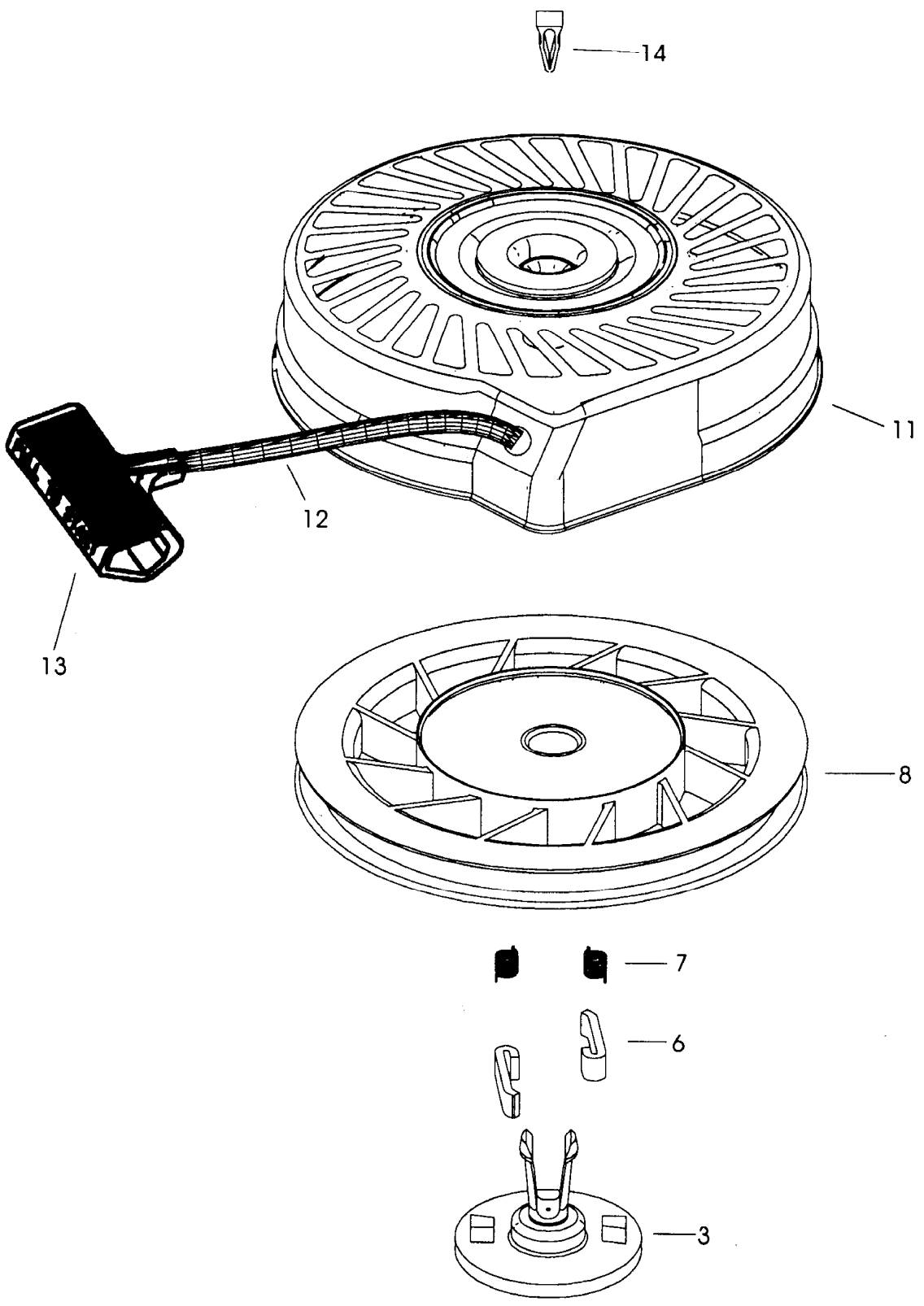
Ref #	Part Number	Qty	Description
1	0	1	Cylinder (Order S/B if replacement is needed)
19	490286	1	Extension Spring
20	510319	1	Oil Seal
24	530110	1	Ball Bearing
29A	530104A	1	Cartridge Bearing
29	530150	1	Needle Bearing & Liner Set (37 Needle s)
30	290640	1	Crankshaft
33	330171A	1	Adapter Plate
34	650797	4	Screw, 5/16-18 x 1/2"
41	310283A	1	Piston & Pin Ass'y.
42	310284	2	Ring Set
43	310167	2	Piston Pin Retaining Ring
45	310235B	1	Connecting Rod Ass'y. (Incl. 29, 29A & 46)
46	650633	2	Connecting Rod Bolt
69	510292A	1	* Cylinder Cover Gasket
75	28427	1	Oil Seal
77	530143A	1	Cartridge Bearing
89A	611032	1	Adapter Sleeve
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650390	1	Flywheel Nut
100	34443B	1	Solid State Ignition
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	611174	1	Ground Wire
119	510274A	1	* Cylinder Head Gasket
120	250240B	1	Cylinder Head
130	650477	6	Screw, Torx T-30, 1/4-20 x 3/4"
135	33636	1	Resistor Spark Plug (RJ17LM)
169	510323A	1	* Cover Plate Gasket
170	470153A	1	Reed & Cover Plate (Incl. 178)
174	650579	4	Screw, Torx T-25, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
184	510110A	1	* Carburetor Gasket
203	31342	1	Compression Spring
204	651029	1	Screw, Torx T-10, 5-40 x 7/16"
206	610973	1	Terminal
209	650544	1	Screw, Torx T-25, 10-24 x 7/8"
214A	570422	1	Washer
214	650583	1	Washer
216	570415	1	R.P.M. Adjusting Lever
217	570691	1	Control Lever
238	650431	2	Screw, Torx T-25, 10-32 x 5/8"
239	510206A	1	Air Cleaner Gasket
240	450232	1	Air Cleaner Body
245A	450205	1	Air Cleaner Filter
245B	450233	1	Air Cleaner Filter
245	450215	1	Air Cleaner Filter
246	570412	1	Bushing
250	450216	1	Air Cleaner Cover
257	650911	4	Screw, Torx T-30, 1/4-20 x 5/8"
258	350448	1	Blower Housing Base (Incl. 20)
260	350453	1	Blower Housing
261	650958	4	Screw, 1/4-20 x 7/16"
274	510257A	1	* Exhaust Gasket
285	590551A	1	Starter Cup
287	650926	4	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	410233	1	Fuel Tank (Incl. 301)
301	410238	1	Fuel Cap

Ref #	Part Number	Qty	Description
301	410238	1	Fuel Cap
350	570682	1	Primer Ass'y.
351	570656	1	Primer Line
370K	36695	1	Starter Decal
380	631301	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with...
400	510296C	1	* Gasket Set (Incl. items marked PK in notes) Incl. one each of p...
420	730227A	1	2-Cycle Oil (8 oz.)

This illustration may not depict actual equipment and is for reference only!



Ref #	Part Number	Qty	Description
0	590732	1	Rewind Starter
1	590599A	1	Spring Pin (Incl. 4)
2	590600	1	Washer
3	590696	1	Retainer
4	590601	1	Washer
5	590697	1	Brake Spring
6	590698	2	Starter Dog
7	590699	2	Dog Spring
8	590700	1	Pulley & Rewind Spring Ass'y.
11	590695A	1	Starter Housing Ass'y. (40 degree groove)
12	590535	1	Starter Rope (Length 98" x 9/64" dia.)
13	590701	1	Starter Handle



Ref #	Part Number	Qty	Description
0	590738	1	Rewind Starter
3	590740	1	Retainer
6	590616	2	Starter Dog
7	590617	2	Dog Spring
8	590618A	1	Pulley & Rewind Spring Ass'y
11	590687B	1	Starter Housing Ass'y (40 degree grom met)
12	590535	1	Starter Rope (Length 98" x 9/64" dia.)
13	590701	1	Starter Handle
14	590760	1	Spring Clip

Ref #	Part Number	Qty	Description
0	631963A		Carburetor
1	631255		Throttle Shaft & Lever Assy.
2	631767		Throttle Return Spring
6	631036		Throttle Shutter
7	650506		Throttle & Choke Shutter Screw
10	631315		Choke Shaft & Lever Assy.
12	631184		Dust Seal Washer (Choke)
13	631183		Dust Seal (Choke)
14	630736		Choke Shutter
15	630735		Choke Positioning Spring
16	631855		Fuel Fitting
17	650417		Idle Speed Screw
18	630766		Tension Spring
20	632102		Idle Mixture Screw
21	630738		Idle Tension Spring
22	630739		Washer, Idle Screw
23	630740		* O Ring, Idle Screw
47	630748		* Welch Plug, Idle Mixing Well
48	630746		* Welch Plug
50	630978		* Diaphragm & Gasket Assy. (Incl. 51)
51	630750A		Cover Gasket
52	631751		Cover
53	650545		Cover Screws
55	630932A		* Needle, Seat, Gasket Assy. (Incl. 56 & 57)
56	630742		Inlet Washer
57	631049		Inlet Spring
60	631893		Repair Kit (Incl. Parts Marked with *)